

# Technical Data Sheet Eastman AQ<sup>™</sup> 55S Polymer

#### **Chemical Synonym**

Polyester-5

#### **Applications**

- Auto plastics
- Commerical printing inks
- Film modification
- Formulators
- General industrial coatings
- Graphic arts
- Hair care ingredients
- Multi-layer film non food contact
- Packaging components non food contact
- Packaging inks non food contact
- Paints & coatings
- Personal care ingredients
- Protective coatings
- Tape non food contact

**Product Description** 

## **Key Attributes**

- Excellent film formation with and without alcohol
  - High gloss
  - Long, lasting hold —— even in rain
  - Low tack
  - Smudge resistant
  - Tunable firmness
  - Water resistant

Eastman AQ<sup>™</sup> 55S polymer is a sulfopolyester that disperses directly in hot water without the assistance of surfactants or other additives. AQ 55S polymer aids the dispersion of many hydrophobic ingredients in waterbased products and forms clear films at room temperature from aqueous dispersions. Eastman AQ <sup>™</sup>55S has good film integrity when combined with other cosmetic ingredients and is the preferred AQ polymer to improve water and smudge resistance of water-based makeup and mascaras. In hairstyling products, AQ 55S provides excellent hold under high-humidity conditions and stiffness that is easily modified with plasticizers and thickeners. The "S" indicates AQ 55S is supplied as solid pellets.

# **Typical Properties**

Property <sup>a</sup>	Typical Value, Units <sup>b</sup>
General	
Form	Pellets
Color	Pale amber
Glass Transition Temperature (T <sub>q</sub> )	
Dry Polymer	51-55 °C
Inherent Viscosity	0.29-0.37 dL/g
Melt Viscosity	
@ 200°C	42000 poise
Acid Number	<2 mg KOH/g
Hydroxyl Number	<10 mg KOH/g
Bulk Density	6.8 lb/gal

<sup>a</sup>Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity. <sup>b</sup>Units are in SI or US customary units.

## Comments

Properties reported here are typical of average lots. Eastman makes no representation that the material in any



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